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## WHAT IS CLAIMED IS:

1. An image forming system including an image processing section and a printing section to perform printing based on data magnified from image data, comprising;

first processing means for executing processings inclusive of image data magnifying processing with the aid of a software based on a first magnifying rate derived from an image format,

second processing means for executing the image data magnifying processing with the aid of a hardware based on a second magnifying rate derived from said image format, and

printing operation controlling means for allowing said printing section to execute printing operation based on the image data which have been subjected to magnifying processing with the aid of said first magnifying processing means and said second magnifying processing means.

2. An image forming system as claimed in claim 1, wherein said first magnifying rate and said second magnifying rate are determined based on a resolution of printing said printing section, a processing load to be borne by said first processing means and a

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capacity of an image data memory involved in said printing section.

3. An image forming system including an image processing section and a printing section to perform printing based on the synthesized and magnified data associated with plural kinds of image data, comprising;

processing means for executing processings inclusive of magnifying processing with respect to each of said plural kinds of image data based on a first magnifying rate derived from a preset image format,

synthesizing processing means for synthesizing said plural kinds of image data each magnified by said processing means, based on a synthesizing information denived from said preset image format,

magnifying processing means for executing magnifying processing for the image data synthesized by said synthesizing processing means, based on a second magnifying rate derived from said preset image format, and

printing operation controlling means for allowing in said printing section to execute printing operation based on the image data which have been subjected to magnifying processing with

the aid of said magnifying processing means.

- 4. An image forming system as claimed in claim 3, wherein said processing means is constructed by a software, and said magnifying processing means is constructed by a hardware.
- 5. An image forming system as claimed in claim 4, wherein said processing means is constructed in said image processing section, and said magnifying processing means is constructed in said printing section.
- 6. An image forming system as claimed in claim 5,
  wherein said first magnifying rate and said second
  magnifying rate derived from said preset image
  format are determined depending on an image memory
  capacity of said printing section, a resolution of
  said plural kinds of image data and a resolution of
  20 said printing section itself in such a manner that a
  quantity of memories usable for said image memory is
  maximized or a resolution of outputting of the
  printing operation to be executed by said printing
  section is maximized.

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7. An image forming system as  $\$  claimed in claim 6,

wherein said plural kinds of image data include font data, and said processing means executes contour forming processing for said font data.

5 8. An image forming system as claimed in claim 7, wherein said printing section forms gas bubbles in ink by applying thermal energy to said ink and ejects said ink on formation of said gas bubbles, causing the printing operation to be executed.

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9. An ink jet printing apparatus for performing printing using an ink jet head by ejecting ink to a printing medium from said ink jet head, comprising;

processing means for executing magnifying processing with the air of a hardware for image data having the magnifying processing executed therefor, said image data being fed from a host apparatus, and

printing operation controlling means for allowing the printing operation to be performed by driving said ink jet head based on the image data which have been subjected to magnifying processing by said processing means.

10. An ink jet printing apparatus as claimed in
25 claim 9, wherein said ink jet head forms gas bubbles
in ink by applying thermal energy to said ink, and

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ejects said ink therefrom on formation of said gas bubbles.

11. An image forming method comprising the steps of; dividing an magnifying rate applicable when an magnified image is printed on a printing medium based on image data, into a plurality of partial magnifying rates of which multiplication represents said magnifying rate,

executing a plurality of processings at said partial magnifying rates by executing processings inclusive of at least magnifying processing with the aid of a hardware and a software, and

executing outputting for each printing operation

15 based on the image data obtained from said

magnifying processing.

12. A printed product already subjected to printing, comprising;

a group of dots each having a same density, dots in said group being arranged with a predetermined pattern, and

a pattern composed of a plurality of dots among said groups, a density of the group in said pattern establishing the linear relationship relative to a density of each of two groups located adjacent to

said group on the opposite sides of the latter.

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